

OPEN ACCESS INTERNATIONAL JOURNAL OF SCIENCE & ENGINEERING

SUGARCANE QUALITY INSPECTION USING DEEP LEARNING - AN **OVERVIEW**

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Abstract: Uilized PC vision and deep learning methods to choose and plant sound billets, which expanded plant populace and the yield per hectare of sugarcane planting. We utilized notable convolutional neural network (CNN) structures to deal with enormous picture datasets and move learning methods to extend the outcomes to various sugarcane assortments. It would be extremely tedious to gather and mark huge datasets for every sugarcane assortment, for which quality investigation is required, preceding planting. We utilized a two-venture move learning interaction to stretch out the prepared design to new assortments. We looked at results got during move learning utilizing AlexNet, VGG-16, GoogLeNet, ResNet101 structures to traditional PC vision techniques. Our objective was to decide the best way to deal with identify harmed and great billets in the most brief preparing time. Best brings about both time and exactness were gotten with AlexNet. For AlexNet, we looked at stages of three sugarcane assortments to track down the best model to distinguish the sound sugarcane billets. We at that point diminished the quantity of pictures utilized to retrain the model to decide tradeoff among time and execution. Eventually, one requirements a couple dozen billets of the new assortment to retrain the network. Our methodology prompted significant augmentations in the yield per hectare going from 33 to 80% contingent upon sugarcane assortment

Keywords: —Agricultural robotics, computer vision, convolutional neural networks, sugarcane, transfer learning..

I INTRODUCTION

In increasing population has placed a greater demand on the Agricultural Industry to produce greater quantities of food. However, the number of individuals that actually produce food has continually decreased since. The 2017 Census of Agriculture reported a decrease in the number of farms, farmers, and farmland in the United States. The solution to this problem will require a combination of higher crop yields and an increase in crop production efficiency. Farmers will need to utilize technology to meet these demands and robotics may offer a significant part of this solution. Computer vision and image processing is a key aspect of many agricultural robotics applications like weed control, field scouting harvesting, yield prediction, etc. These applications encompass the combination of computer vision with Machine Learning techniques and, recently, Deep Learning approaches have grown in popularity with Convolutional Neural Networks (CNNs) being the preferred approach for detection and task recognition even in agriculture [5]. Here we use CNNs in a large image dataset to inspect and classify three sugarcane varieties.

Sugarcane is a tropical grass that grows worldwide and it is primarily used in sugar production. The total world sugarcane production in 2017 was 1,841,528,388 tonnes, which was produced on 25,976,935 hectares. When the farmers use mechanized combine harvesters to cut sugarcane into small segments, called "billets", for planting, the billets are often damaged with cracks, crushed parts, or theirs buds are affected. Plant pathogens can enter through the damaged parts and adversely affect the sugarcane billets. Prior to mechanization of the planting process, one harvested hectare of seed cane would allow eight hectares to be planted. Post mechanization the damaged billets required doubling the planting density with estimates that one harvested hectare allows for the planting of approximately three to four hectares. The work in confirmed that damaged billets greatly impact the outcome in the planting process, significantly

diminishing the productivity as the damaged billets could have been diverted to the mills for sugar production. Here we focus on expanding the inspection process of harvested billets with deep learning prior to planting.

There are many varieties of sugarcane. For example, in Louisiana there are twelve commercially grown varieties. These varieties are quite different in terms of dimensions and characteristics, making it difficult to detect the damaged features when employing a deterministic method developed for a single variety. Thus, it is important to develop a robotic solution using computer vision and deep learning to automatically detect the damaged billets, irrespective of the variety, and send them to the mills. To train and adapt the deep learning methods to detect the damaged billets, it is necessary to have a dataset with at least hundreds or even thousands of images for each new variety. The labeling necessary to train these methods depends on an exhaustive manual process done by experts in sugarcane to classify the billets according to the class of damage. It would be necessary to capture the images, preprocess them to the correct resolution, and then train the deep learning model while examining performance in estimation and detection tests to generate the final system to be used in real-time. This is quite a time consuming and costly process to repeat every time we have to classify a new variety. To address this limitation, we developed a two-step approach employing a CNN and transfer learning method to detect defects and outperform classical computer vision methods. Here we report on the approach: first, we performed an exhaustive comparative analysis on transfer learning of different CNN architectures to select the one that best detects the defect and second, we determined the minimum number of images required to expand and retrain the CNN.

CNN in agriculture was primarily employed in plant recognition, fruit detection (mainly on apples, sweet peppers, and mangoes), and weeding (mainly in sugar beet crops). The aforementioned literature focuses on detection of the whole fruit, plant, or weed. None of the writing is about quality inspection or detailed analysis of fruit or plant damage. For quality inspection, it is necessary to capture the images at a very short distance. There is some recent work on plant phenotyping using CNNs for specific features of wheat or other crops, and in identifying disease on the leaves of different plant species such as. We found very few papers on quality or detecting an immature fruit. The work in is the only one that made a quality analysis of sugarcane billets but was limited to only one variety and used classical computer vision methods, obtaining good results in the detection of the damaged billets but with high levels of false positives. To the best of our knowledge, our paper represents the first attempt

on quality inspection of different sugarcane varieties using CNNs looking for damage introduced by combine harvesters.

Furthermore, most of these prior studies arbitrarily selected the CNN architecture. Two well-known CNN architectures widely used in agriculture are AlexNet and VGG-16 Others used the GoogLeNet architecture such as and ResNet with its different architectures. There were a few attempts to compare two, four, or even five different CNN architectures. Here we performed an exhaustive comparative analysis on transfer learning of four CNN architectures versus a classical computer vision solution. Our goal is to find the best performer in identifying most of the damaged billets while minimizing the number of samples so as to retrain the CNN with good performance for a new variety.

II LITERATURE SURVEY

The 2017 Census of Agriculture is the 29th Federal enumeration of agribusiness and the fifth led by the U.S. Branch of Agriculture (USDA), National Agricultural Statistics Service (NASS). The U.S. Division of Commerce, Bureau of the Census directed the evaluation of horticulture for a very long time (1840-1996). The 1997 Appropriations Act contained an arrangement that moved the obligation regarding the registration of agribusiness to NASS. The historical backdrop of gathering information on U.S. agribusiness goes back similar to President George Washington, who kept fastidious factual records portraying his own and different homesteads. In 1791, President Washington kept in touch with ranchers mentioning data ashore values, crop acreages, crop yields, animals costs, and duties. Washington accumulated the outcomes on a space broadening about 250 miles from north to south and 100 miles from east to west which today lies in Maryland, Pennsylvania, Virginia, West Virginia, and the District of Columbia, where the greater part of the youthful country's populace lived. Essentially, Washington's request was an endeavor to satisfy the requirement for sound farming information for a country that was vigorously dependent on the achievement of agribusiness. Such casual requests worked while the Nation was youthful, however were inadequate as the nation expanded.[1]

Computerized cultivating is the act of present day advancements like sensors, mechanical technology, and information examination for moving from dreary activities to persistently mechanized cycles. This paper audits probably the most recent accomplishments in horticultural advanced mechanics, explicitly those that are utilized for independent weed control, field exploring, and gathering. Article distinguishing proof, task arranging calculations, digitalization and streamlining of sensors are featured as a

portion of the confronting difficulties with regards to computerized cultivating. The ideas of multi-robots, humanrobot coordinated effort, and climate remaking from aeronautical pictures and ground-based sensors for the making of virtual ranches were featured as a portion of the doors of computerized cultivating. It was shown that one of the patterns and exploration centers in agrarian field advanced mechanics is towards building a multitude of limited scope robots and robots that work together to advance cultivating inputs and uncover denied or covered data. For the instance of mechanical collecting, an independent system with a few basic hub controllers can be quicker and more proficient than the at present adjusted proficient costly controllers. While robots are turning into the indivisible pieces of the cutting edge cultivates, our decision is that it isn't practical to expect a totally robotized cultivating framework in the future.[2]

AI has arisen with large information innovations and superior registering to set out new open doors for information concentrated science in the multi-disciplinary agriadvancements area. In this paper, we present an exhaustive audit of exploration devoted to utilizations of AI in farming creation frameworks. The works examined were ordered in (a) crop the board, remembering applications for yield forecast, illness discovery, weed identification crop quality, and species acknowledgment; (b) domesticated animals the executives, remembering applications for creature government assistance and animals creation; (c) water the board; and (d) soil the board. The separating and arrangement of the introduced articles exhibit how horticulture will profit by AI innovations. By applying AI to sensor information, ranch the board frameworks are developing into constant man-made brainpower empowered projects that give rich proposals and bits of knowledge to rancher choice help and action.[3]

Deep learning comprises a new, current method for picture preparing and information examination, with promising outcomes and huge potential. As deep learning has been effectively applied in different spaces, it has as of late entered likewise the area of farming. In this paper, we play out a review of 40 exploration endeavors that utilize deep learning methods, applied to different horticultural and food creation challenges. We inspect the specific agrarian issues under examination, the particular models and systems utilized, the sources, nature and pre-handling of information utilized, and the general presentation accomplished by the measurements utilized at each work under investigation. In addition, we study examinations of deep learning with other existing mainstream strategies, in regard to contrasts in order or relapse execution. Our discoveries demonstrate that deep learning gives high precision, outflanking existing generally utilized picture handling techniques.[5]

In a large part of the world, sugarcane is planted in a motorized style utilizing billets, which are more limited portions of stick reaped and cut by a consolidate reaper. The motorized gathering interaction can harm billets, which presents pathways for sickness, and by and large decrease of billet quality. Contrasted with entire tail planting with manual strategies, producers should roughly twofold the planting thickness when utilizing billets. As an initial move towards improving sugarcane creation with mechanical technology advancements, this paper presents the investigation of sugarcane billet quality utilizing PC vision. A huge example of sugarcane billets was collected at an examination ranch in Houma, Louisiana. A gathering of yield researchers and producers at that point sorted the billets into six classes of harm as per actual highlights outwardly clear. To all the more likely comprehend the connection between's the sort of harm and sugarcane germination, we planted 120 examples from each class in test plots and afterward recorded plant rise rates. A dataset of billet symbolism was gathered with CCD and stereovision sensors in both open air and indoor lighting conditions. Disconnected picture handling brought about around 90% effective characterization of sugarcane billet damage.[7]

Sugarcane assortments are the soul of the Louisiana sugarcane industry. Assortment enhancement is crucial for the endurance of the sugarcane business in Louisiana just as other sugarcane-delivering territories. Infections, for example, earthy colored rust are overseen principally through assortment broadening; consequently, assortment recognizable proof is vital for all cultivating activities. A significant part of assortment distinguishing proof is to connect the assortment with the social practice and soil type expected to amplify its creation. Not all assortments require similar measures of pesticides. Applying excessively or too little could be a misuse of cash on the off chance that they are not required for the creation of a specific assortment at greatest levels. Another significant justification sugarcane ID is to confirm the buy and arrangement of specific assortments from organizations that are selling illness free sugarcane seed-stick. This distribution is intended to assist individuals with distinguishing developed sugarcane assortments in Louisiana.[8]

III PROPOSED APPROACH

Deep Learning: Classical machine learning applications to task classification requires a lot of expert knowledge and manual fine-tuning to design the feature extractors that will classify the input images into the desired classes [4]. Deep

learning is a form of machine learning that allows complex computational models to learn features in multiple layers. The most used deep learning method in computer vision is the Convolutional Neural Network (CNN) [4]. CNN is a type of Deep Neural Network (DNN) with different types of layers that creates different representations of the data from the most general to the most specific as the layers get deeper [5]. The learning process needs a training stage, which uses big datasets of images from which the network will learn the features. Usually only the last layers of the CNNs are fully connected, so that each layer can be trained with less interference. This improves speed. Depending on the number and type of layers, there are different CNN architectures. Instead of arbitrarily selecting a popular CNN architecture, we performed a comparative analysis of several CNN architectures applied to our problem to detect the quality of the sugarcane billets. We selected the four most used CNN architectures in agriculture: AlexNet created by Krizhevsky [25] (with a depth of 8 and 25 layers in total), VGG-16 developed by Simonyan and Zisserman [26] (with a depth of 16 and 41 layers in total), GoogLeNet made by Szegedy et al. [27] (with a depth of 22 and 144 layers in total), and ResNet generated in all its versions by He et al. [28] (we are using ResNet101 with a depth of 101 and 347 layers in total). Those four CNN architectures cover a wide spectrum of models from a few layers to many and different depths among other characteristics.

Transfer Learning: In classical machine learning, we would need to train the system every time with a new dataset, which is not efficient and takes too much time (see an example for 3 varieties in Fig. 2 a). Transfer Learning, also known as Knowledge Transfer, is used to reduce the need and effort to collect the labeled dataset or augment it [29]. In many realworld applications, it is expensive or impossible to collect large datasets for all possible classes. Transfer learning improves the learning of a new task through the transfer of knowledge from a related task that has already been learned. In the case of the four popular CNN architectures selected, they were already pretrained with more than one million images of around 1000 classes [30]. Even when those classes are different objects --e.g., vehicles, animals-- the models are very useful to extract features on the images and the retraining of these models is done in a much shorter time. We modified the last fully connected layer of each of the four architectures (AlexNet, VGG-16, GoogLeNet ResNet101) to have only two neurons (instead of 1000) that represent our two classes. Instead of training the models from scratch with our datasets, those four pre-trained popular models could be used to improve the learning (as depicted in Fig. 2 b). However, it would be necessary that experts manually classify hundreds if not a thousand sugarcane billets every time to retrain the CNN model. This would not be practical in the field as it would be time intensive. Instead, we propose to take advantage of Transfer Learning in two steps to create an automatic process that could allow any farmer to use it for any sugarcane variety (see Fig. 2 c).

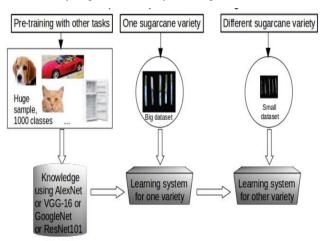


Fig 1. Proposed System

In the first step, we transfer the knowledge obtained by AlexNet, VGG-16, GoogLeNet or ResNet101 to the task of sugarcane quality detection. The dataset of a sugarcane variety is used to retrain the selected CNN architecture. As a second step, a new CNN model is retrained with a new dataset of another variety to transfer the learning to that one. We ran the tests for all permutations of the three harvested sugarcane varieties. The first step was done for all four CNN architectures, each architecture with each of the three sugarcane varieties. From there, the model that had the highest values of TNR (True Negative Rate used for all the correctly classified defective billets), of TPR (True Positive Rate used for all the correctly classified healthy billets), and of MCC (Matthews Correlation Coefficient used for the overall calculation) to increase productivity and reduce processing time to train and test was chosen. MCC is a statistical score typically employed for binary classifications of unbalanced datasets (our case) [31]. MCC is a better choice than others, such as the ACC (Accuracy commonly used in CNNs in agriculture), because it has a high value only if true positives, true negatives, false negatives, and false positives had good results. The MCC ranges between -1 (worst prediction) to 1 (best prediction), where an MCC of 0 indicates that the prediction could be obtained randomly. The second step was made only for that chosen model. In other words, we repeated six times the flow shown in the bottom of Fig. 2 for the chosen CNN model.

IV CONCLUSION

We demonstrated that the use of deep learning delivers much better results in terms of performance than the classical computer vision method. We doubled the performance for L 01- 299 variety; quintupled the performance for the HoCP

09-804 variety, and got a much superior result for the HoCP 96-540, for which the classical method did not work well. The popular CNN models (AlexNet, VGG-16, GoogLeNet and ResNet101) are pretrained with very large datasets, which helps to retrain faster to obtain better results. As the layers of the CNN models increase in number, the processing time increases rapidly. Hence, there is a tradeoff between a processing time and performance. Among the models that were compared, AlexNet proved to be the best option to perform quality inspection on sugarcane billets. AlexNet was implemented in a two-step process of transfer learning and led to around 22 times less billets to retrain the network for a new sugarcane variety. Every time it is necessary to harvest and plant a new sugarcane variety, a farmer could quickly classify a minimum number of billets of the new variety (around 50 billets) and retrain the system leading to improvements of 33 to 80% as compared to without the system. Deep learning, specifically AlexNet CNN and transfer learning in two steps, may allow a farmer to classify the quality of the sugarcane billets and afford planting ~7 new hectares of sugarcane instead of the present 4 hectares. One must take our results with the appropriate caveats. There might be errors due to preprocessing manual tasks at the beginning of data collection. We plan to account for these errors in future estimates of the performance

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